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D350-567-031
Job Sheet 203361



Part No: D350-567-031

Job Qty: 1 pcs

Part Name: Interior Window For -015 & -025



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/19

Job Tracking No:

Due Date: 12/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A new issue 08-04-25 DD verified by: LL IPP Rev:B 08-10-07 as per revD DD verified by: IPP REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg002 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/6/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	NOV 02 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S236463

Part: D350-567-031

Job No: 203361

Serial No/Batch: S236463

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92 - 18 Issue 6, FA, STC SH989NE

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Part Op **110** - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***
 Descriptions: **120** - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-567-031

Location: _____ PPP Rev: _____

135 - (Document Control) Photocopy blue file and create labels per PPP D350-567-031 chg002

140 - (QC21- Final Inspection - Work Order Release)

013216

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167263
AN526C632R12	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5196031
D3210-1	Doubler For Interior Window -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5216258
D3211-1	Bracket For Interior Window For -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196469
D3212-1	Replacement Interior Window For -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5220017
D3213-041	Replacement Interior Door For -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5195930
D5420-1	Doubler Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213383
MS20426AD3-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	54533
MS20470AD4-5	Rivet, Universal Head	40 Ea (40 ea)	110-Packaging 1 - Pick Kit	5198109
MS20470AD4-6	Rivet, Universal Head	90 Ea (90 ea)	110-Packaging 1 - Pick Kit	5178038
MS20470AD4-7	RIVET	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5179869
MS21042L06	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5214474
MS21062L3	Nut Plate	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5233888
NAS1149DN632J	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	514358
D2463-0450	1/2" Seal-45"	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183674

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-4A	4	423	0
	AN526C632R12	8	89	0
	D2463-0450	1	3	0
	D3210-1	1	10	0
	D3211-1	1	6	0
	D3212-1	1	3	0
	D3213-041	1	2	0
	D5420-1	1	9	0
	MS20426AD3-5	8	125	0
	MS20470AD4-5	40	1,737	0
	MS20470AD4-6	90	901	0
	MS20470AD4-7	20	2,538	0
	MS21042L06	8	317	0
	MS21062L3	4	4	0
	NAS1149DN632J	8	161	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :	MRB (QSI042)		
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details:			

Change Record

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Part Number: D350-567-031

Description: INTERIOR FLOOR WINDOW INSTALLATION, SLIDING DOOR COMPATIBLE

[illegible]